

Bridgeport Interact 1 Manual

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>1) Lower the quill. > >2) Look for a hole in the back of the quill. > >3) rotate the spindle so an Allen socket lines up > with the hole. > >4) Reach in through the hole, loosen the Allen socket a partial > turn, and reach through that socket to another behind it. > >5) Unscrew both fully, and draw out (trying to not lose them > inside the quill. > >6) Replace the front one (a dog point Allen head setscrew where > the dog point acts as the pin in the spindle.

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Bridgeport Interact Series 1 Mk. 2 Maintenance Manual with Parts Manual as Detailed Sectional Drawings for machines with Heidenhain TNC2500 Control with additional Parameter Sheets. Some electrical schematics are included, sourced from the factory before it closed; however, these are poor-quality reproductions.

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