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and Thread, and Sewing a  
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15-90 Singer 66k Singer 99  
and 99K Singer 117  
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128 Singer 132k6, 132K10,  
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~~Instruction Manuals — Singer~~

The instruction manual is hard to read and the pictures are inferior. The DVD's, while informative, are not real detailed.

Threading this machine is very difficult when you get to the metal guide near the needle. The "automatic needle threader" is impossible to figure out even with pictures and video. Bobbin winding is clumsy.

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Bobbin system 20 built-in  
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